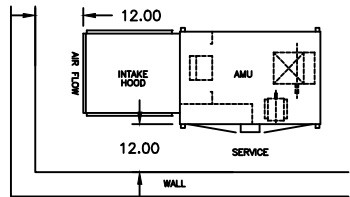
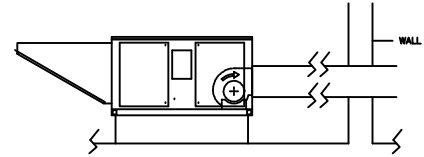


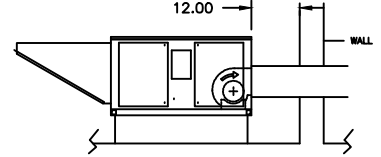
INCORRECT
NO AIR FLOW OR SERVICE CLEARANCE



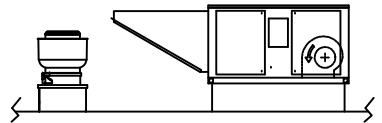
CORRECT
24.00" MINIMUM SERVICE CLEARANCE



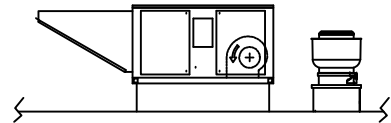
INCORRECT
AVOID LONG DUCT WORK RUNS



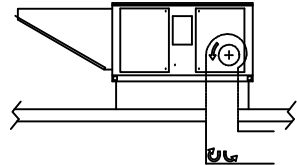
CORRECT
LOCATE UNIT CLOSE TO SPACE



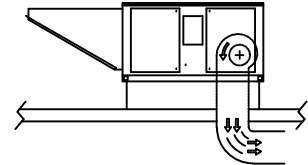
INCORRECT
EXHAUST FAN TOO CLOSE TO AMU INTAKE



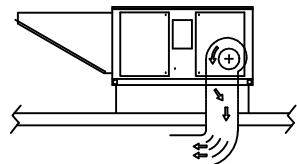
CORRECT
EXHAUST FAN TO AWAY FROM AMU INTAKE



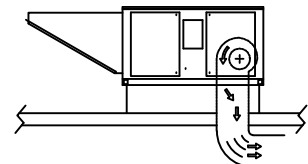
INCORRECT
DO NOT USE SQUARE ELBOWS



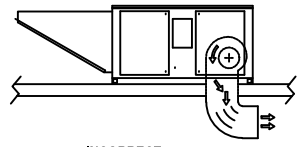
CORRECT
USE RADIUS ELBOWS WITH TURNING VANES



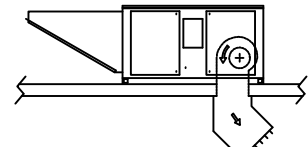
INCORRECT
ADDS HIGH AMOUNT OF STATIC PRESSURE



CORRECT
NATURAL DIRECTION FOR AIR MOVEMENT



INCORRECT
ADDS HIGH AMOUNT OF STATIC PRESSURE
ELBOW TOO CLOSE TO DISCHARGE



CORRECT
USE A 45° DIFFUSER, STRAIGHT DIFFUSER,
OR INCREASE DISTANCE TO ELBOW
SEE DUCTWORK CHART